

STANDARD CONSTRUCTION

INNER FRAME: .060" thick (nominal) 6063-T52/T6 extruded aluminum.
OUTER FRAME: .060" thick (nominal) 6063-T52/T6 extruded aluminum.
GLASS: ¼" thick, all panes.
GASKET: Neoprene / Ether.
MOUNT HOLES: On corners as standard. Available with no holes.
FINISH: Mill.

NOTES

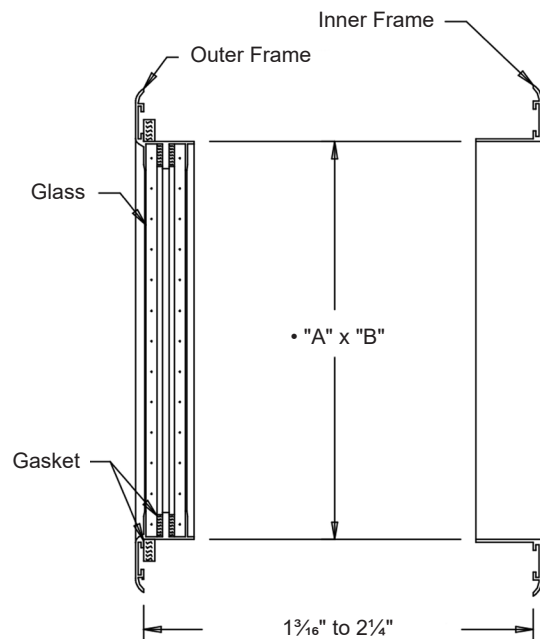
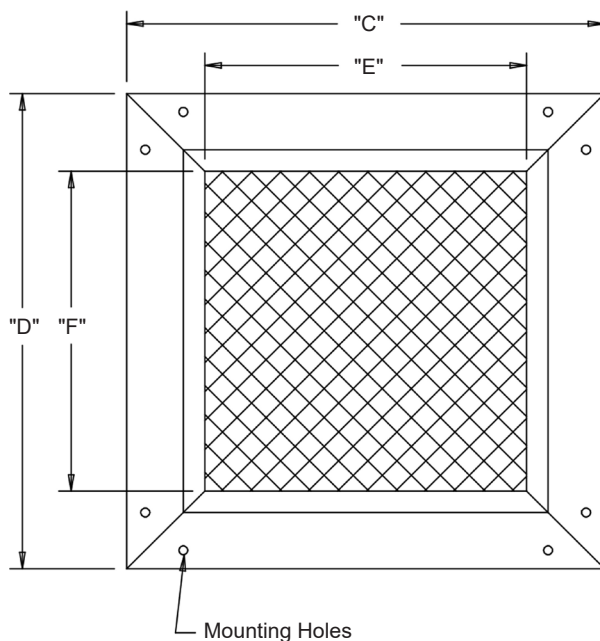
1. Unless otherwise specified, door will be fabricated ⅜" under listed size. Dimensional tolerance is $\pm .075$.
2. View size is 1⅝" under nominal opening size.
3. View port will accommodate a maximum wall thickness of 2¼". Consult factory if wall size is less than 1⅝" thick.
4. View port units are not leak proof.

VIEW PORT SIZES

Min Size	Max Size
6"W x 6"H	24"W x 24"H

Available Models

VCDP - Double Pane Clear Glass
VCDT - Laminated Safety Glass and Clear
VCDW - Double Pane Laminated Safety Glass and Clear
VCSP - Single Pane Clear Glass
VCSW - Single Pane Laminated Safety Glass



Not to scale.

												
Item #	Qty	Single	Double	Viewport Models	"A" Width	"B" Height	"C" Width	"D" Height	"E" Width	"F" Height		
		VCS Panes			Opening Size		Outside Frame Size		View Size		Union Made	
Arch. / Eng.:					EDR:		ECN:		Job:			
Contractor:												
Project:					Date:		DWN:		DWG:			

In the interest of product development, Louvers & Dampers reserves the right to make changes without notice.